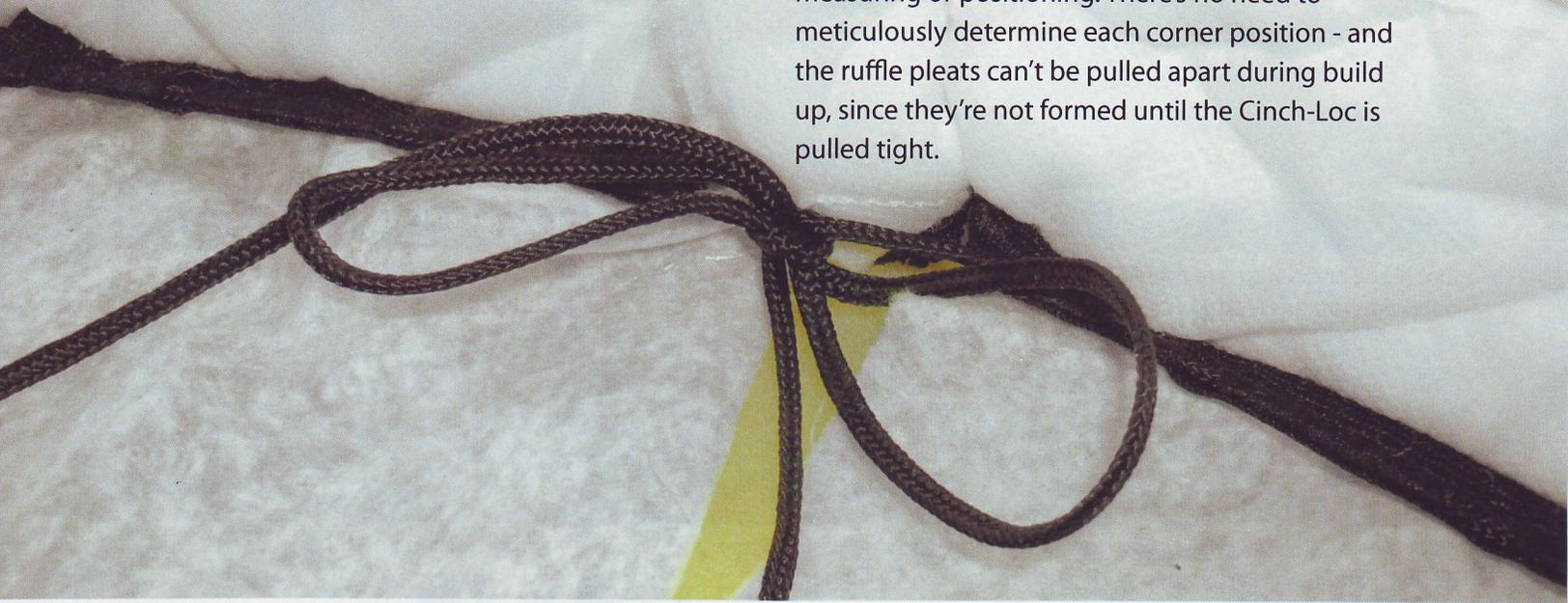


## Easy pillowtop ruffles - instantly created with the pull of a string!

Tightening the Cinch-loc® drawstring added to a pillowtop gusset forms perfect ruffles, only in the corners of the gusset - with no additional stitching, measuring or positioning. There's no need to meticulously determine each corner position - and the ruffle pleats can't be pulled apart during build up, since they're not formed until the Cinch-Loc is pulled tight.



## Perfectly ruffled pillowtop corners (without the ruffler!)

Porter has developed a brilliant way to apply Cinch-Loc® to the centerline of a pillowtop gusset to easily create ruffled corners. Cinch-Loc is a drawstring material from Mätrex®, and its innate tension qualities create natural ruffles in pillowtop gussets during the build up process.



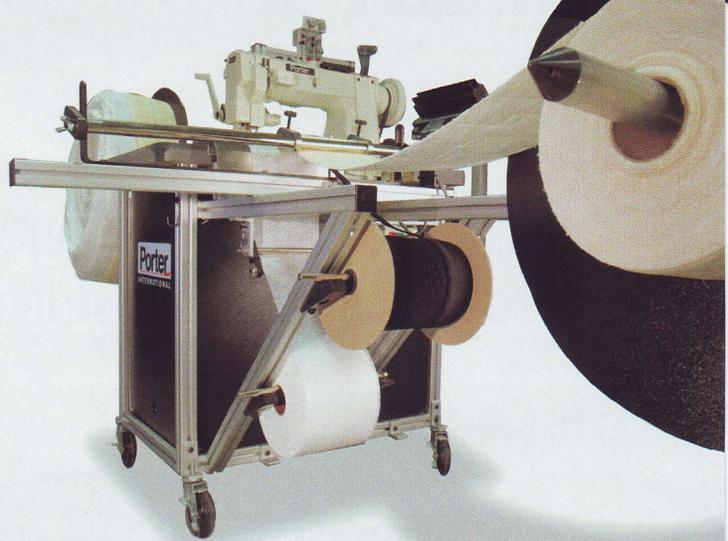
## What's the advantage of Cinch-Loc pillowtop beds?

This economical pillowtop method is ideal for these reasons:

1. Pillowtops can be created quicker without the tedious efforts of marking and sewing specifically determined ruffle pleats.
2. Inexpensive flange replaces full inner deck.
3. Build up takes less time and ruffle pleats cannot be ripped loose during this process.

## PCL-1000 Cinch-Loc Pillowtop Machine

The PCL-1000 adds flange and Cinch-Loc cord to the pillowtop gusset for creating simple pillowtop beds with ruffled corners.



### CINCH-LOC PILLOWTOP PROCESS

Cinch-Loc and flange are added to a previously serged border gusset on our pillowtop gusset maker.

Cinch-Loc equipped gusset is joined with border panel.

After closing this border section, forming a loop, the single-sided bed decking and flange are joined with the border, using a binder.

Border bucket is arranged inside-out and laid on top of the mattress core. Bottom flange is attached with staples or glue (skip this step if flange is not used).

Entire unit is flipped over and gusset flange is secured to foam encasement.

Cinch-Loc drawstrings are pulled tight, forming the corners, and secured by hand.

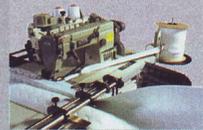
Mattress top is stuffed and mattress is taped closed.



### SUGGESTED EQUIPMENT

**PCL-1000 Cinch-Loc Pillowtop Machine**  
(a variation of PTS-1000)

**FPT-1000 Faux Tape Edge Machine**



**SSB-500 Single-sided Bed Binder**



(BS 401-300 binder if flange is not used at base of border)

**TE-32 Tape Edge Machine**



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